

ABSTRACT

[0072] A transfer system for transferring workpieces between successive die stations in a stamping press employing elongate bars with workpiece grippers mounted thereon. Two elongate support beams are mounted on vertical primary supports on opposite sides of the press. Two mounting heads are mounted on each beam and are horizontally movable thereon. Each head is independently movable and is connectible by one elongate bar to either the mounting head on the same beam or to an opposing mounting head mounted on the other beam, the choice dependent on the workpiece flow direction.